

UNITED STATES PATENT APPLICATION

FOR

METHOD AND APPARATUS FOR SUBSTANTIALLY REDUCING  
ELECTRICAL EARTH DISPLACEMENT CURRENT FLOW GENERATED  
BY WOUND COMPONENTS

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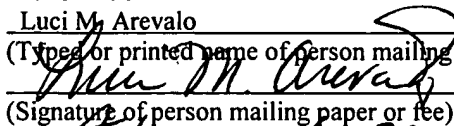
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5    RELATED APPLICATIONS

        This application is a continuation-in-part of and claims priority to U.S.  
application serial no. 10/392,998, filed March 19, 2003, which is a continuation of  
US Patent No. US 6,549,431, filed Jan 17, 2002, which claims priority to U.S.  
provisional application serial no. 60/274,689, filed March 8, 2001, and U.S.  
10   provisional application serial no. 60/316,565, filed August 31, 2001.

BACKGROUND OF THE INVENTION

Field of the Invention

        The present invention relates generally to energy transfer elements and,  
more specifically, the present invention relates to energy transfer elements having  
15   multiple windings.

Background Information

        Figure 1 shows an outline schematic diagram of a flyback power supply  
101. The basic operation of the flyback converter 101 is well documented and  
known to one skilled in the art. The primary switch 103 is controlled through a  
20   feedback control signal 105, typically but not necessarily from the secondary of  
the power supply as shown. The energy transfer element or transformer 107  
windings have a dot polarity that is used to indicate the phase relationship of the  
winding voltages. During voltage transitions across the windings, the dot end of  
the windings are in phase.

Figure 2 is a schematic of a power supply 201, which expands on the outline schematic of Figure 1 by representing the parasitic capacitances 209 that exist between the transformer core and electrical earth, the parasitic capacitances 211 that exist between the input and output windings and the transformer core and also the parasitic capacitances 213 that exist between the input and output windings of the transformer. Usually the transformer core is the ferrite core used in the transformer construction to provide a low reluctance path for the magnetic flux coupling input and output windings of the transformer 207. As noted in Figure 2, the parasitic capacitance 215 between the output of the transformer and electrical earth in some cases may be short circuited depending on the application and or the way in which the electrical noise measurements are made.

During the normal operation of the power supply 201, the voltages across both input and output windings of the transformer 207 transition in accordance with the standard flyback power supply operation. These transitions generate displacement currents in the electrical earth through the various parasitic capacitances 209, 211, 213 and 215 shown. These displacement currents are detected as common mode noise (or emissions) and measured by a piece of test equipment called a Line Input Stabilization Network (LISN). The configuration and connection of this equipment is well documented and known to one skilled in the art.

Figure 2 also highlights capacitor Cy 217 which is a Y-capacitor, that is commonly used in switching power supplies to reduce the common mode

emissions. This component, capacitor Cy 217, provides a low impedance path for displacement currents flowing between input and output windings of the transformer 207, to return to their source without flowing through electrical earth.

The currents in capacitor Cy 217 are not detected by the LISN and its use

5 therefore acts to reduce common mode emissions.

SUMMARY OF THE INVENTION

An energy transfer element having an energy transfer element input winding and an energy transfer element output winding is disclosed. In one aspect, the energy transfer element input winding is capacitively coupled to the energy transfer element output winding. The energy transfer element is capacitively coupled to electrical earth. One or more additional windings are introduced as part of the energy transfer element. The one or more additional windings substantially reduce capacitive displacement current between the energy transfer element input winding and energy transfer element output winding by balancing the relative electrostatic fields generated between these windings and/or between the energy transfer element and electrical earth by canceling the electrostatic fields generated by all windings within the energy transfer element relative to electrical earth through the selection of the physical position and number of turns in the additional windings. Additional features and benefits of the present invention will become apparent from the detailed description and figures set forth below.

**BRIEF DESCRIPTION OF THE DRAWINGS**

The present invention detailed illustrated by way of example and not limitation in the accompanying figures.

Figure 1 is a schematic diagram of a flyback power supply.

5        Figure 2 is a schematic diagram of a flyback power supply showing parasitic capacitances.

Figure 3A is a schematic diagram of a transformer.

Figure 3B is a cross section of a layer wound flyback transformer.

Figure 4A is a schematic diagram of one embodiment of a transformer  
10       wound with a cancellation winding in accordance with the teachings of the present invention.

Figure 4B is a cross section of one embodiment of a transformer with a cancellation winding in accordance with the teachings of the present invention.

Figure 5A is a schematic diagram of one embodiment of a transformer  
15       wound with a balancing winding in accordance with the teachings of the present invention.

Figure 5B is a cross section of one embodiment of a transformer with a balancing winding in accordance with the teachings of the present invention.

Figure 6A is a schematic diagram of another embodiment of a transformer  
20       wound with a cancellation winding in accordance with the teachings of the present invention.

Figure 6B is a cross section of another embodiment of a transformer with a

balancing winding in accordance with the teachings of the present invention.

Figure 7A is a schematic diagram of yet another embodiment of a transformer in accordance with the teachings of the present invention.

Figure 7B is a cross section of yet another embodiment of a transformer in  
5 accordance with the teachings of the present invention.

Figure 8A is a schematic diagram of still another embodiment of a transformer in accordance with the teachings of the present invention.

Figure 8B is a cross section of still another embodiment of a transformer in accordance with the teachings of the present invention.

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DETAILED DESCRIPTION

Embodiments of methods and apparatuses for reducing electrical earth displacement current flow generated by wound components are disclosed. In the following description, numerous specific details are set forth in order to provide a  
5 thorough understanding of the present invention. It will be apparent, however, to one having ordinary skill in the art that the specific detail need not be employed to practice the present invention. In other instances, well-known materials or methods have not been described in detail in order to avoid obscuring the present invention.

10 Reference throughout this specification to “one embodiment” or “an embodiment” means that a particular feature, structure or characteristic described in connection with the embodiment is included in at least one embodiment of the present invention. Thus, the appearances of the phrases “in one embodiment” or “in an embodiment” in various places throughout this specification are not  
15 necessarily all referring to the same embodiment. Furthermore, the particular features, structures or characteristics may be combined in any suitable manner in one or more embodiments.

Causes of electrical noise generated by switching power supply circuits are well documented and known to those skilled in the art. This invention specifically  
20 deals with the reduction in common mode noise generated by the energy transfer element, commonly referred to as the power supply transformer, during the operation of a switching power supply.



Since these techniques can be applied to flyback and forward converters, it is more accurate to refer to the transformer as the energy transfer element.

However in the specific embodiment discussed here, a flyback circuit example is discussed and the energy transfer element is referred to as a transformer.

5           Various embodiments of the present invention described in herein provide techniques that are used in the construction of a transformer to substantially reduce the electrical earth currents generated by the power supply allowing the system cost to be reduced either by eliminating the requirement to use a Y-capacitor or by reducing the value of Y capacitor necessary. Reducing the value  
10 of or eliminating the Y capacitor also reduces leakage currents between the safety isolated output and the AC input line. This is advantageous in applications where the output can come in contact with the user such as for example but not limited to cellular phone applications or the like.

          In particular, various embodiments of the techniques described herein  
15 substantially reduce the capacitive displacement currents that normally flow in a switching power supply between the primary and secondary windings, and the core of the transformer and electrical earth. In one embodiment, the reduction is achieved with the addition of windings in the transformer. In one embodiment, the number of turns of these additional windings are specifically selected based on  
20 the main winding turns to cancel and balance differential electrostatic fields generated by the main windings. These displacement currents normally require that extra measures, such as for example in the form of external components, are

taken in the design of the switching power supply to avoid these displacement currents interfering with other equipment. Various embodiments of the present invention therefore reduce system cost by eliminating certain power supply components that would otherwise be necessary to a designer not having the  
5 benefit of this disclosure.

As an overview, displacement currents generated by the operation of a switching power supply and flowing to electrical earth, are measured as electrical noise, also known as common mode emissions, that can cause electromagnetic interference (EMI) to other equipment. It is therefore necessary to maintain these  
10 currents below published limits set up by regulatory bodies globally.

Transformers in switching power supplies generate displacement current flow to electrical earth in two ways.

One of the ways is the flow of displacement current between the core of the transformer and electrical earth. This current is generated by voltage  
15 transitions on the transformer windings coupling capacitively to the core of transformer. This current then flows capacitively through free space between the core of the transformer and electrical earth.

The other way is the flow of displacement current between the primary and secondary windings of the transformer, which are set up by differential voltages  
20 between these windings. Differential voltages between these windings generate current flow in the inter-winding capacitance. This displacement current will return to its source through parallel paths one of which is electrical earth.

Various embodiments of the present invention describe the use of one or more additional windings within the transformer construction that employ the natural voltage fluctuations of the transformer windings to balance and cancel the relative electrostatic fields between the input and output windings that arise during the switching power supply operation. In one embodiment, the design of these additional windings is specific to a particular transformer both in terms of the number of turns used and their physical positioning. Through use of these techniques, the displacement current flow between the transformer windings and transformer physical structure to electrical earth is substantially reduced. This in turn eliminates or reduces the cost of external components such as Y capacitors that are used to reduce common mode emissions.

To illustrate, Figure 3A shows a simple outline schematic of a transformer 301. The two ends of the input winding 303 are labeled nodes A and B. The two ends of the output winding 305 are labeled nodes C and D. For the purposes of this description, the physical core 307 of the transformer is labeled as a further node E. The dot polarity of the windings 303 and 305 is such that when there is a voltage transition on the input winding 303 such that node B is becoming more positive relative to node A, the voltage of node D will increase relative to node C.

As described above, these voltage transitions generate displacement currents in the parasitic capacitances resulting in current flowing to electrical earth. As will be discussed, additional windings are provided in one embodiment of the present invention to substantially reduce these electrical earth currents.

In particular, in one embodiment, a winding technique is used to reduce displacements currents between the transformer windings 303 and 305 and transformer core 307. In the construction of the transformer 301, one of the windings 303 or 305 is normally in closer proximity to the transformer core 307 than the other. Furthermore one of the windings 303 or 305 typically has higher voltage transitions across it.

For instance, Figure 3B shows the typical cross section of a layer wound flyback transformer 301 where node B of input winding 303 is wound closest to the transformer core 307. The output winding 305 is wound outside the input winding 303 and therefore has less influence on the generation of displacement currents between windings 303 and 305 and transformer core 307 since it is physically further from the transformer core 307.

Figure 4A shows the schematic of one embodiment of a transformer 401 wound with a cancellation winding 409 coupled to the primary input winding 403 since the placement of the primary input winding 403 in this case has most influence on the winding to transformer core 407 displacement current.

Figure 4B shows the cross section of one embodiment of the transformer 401 with cancellation winding 407 between Nodes F and G. As shown in the depicted embodiment, Node F is connected to node A and Node G is left uncoupled electrically. In one embodiment, the dot polarity of the cancellation winding 409 is such that its electrostatic field opposes that created by the input winding 403.

In one embodiment, the exact choice of the number of turns used in this cancellation winding 409 is determined based on empirical optimization techniques. In one embodiment, the variables considered include the percentage of the overall primary winding voltage seen by the first layer of the primary input winding 403, which is 33% in the embodiment illustrated in Figure 4b since there are 3 layers. However since the first layer of the input winding 403 is now further from the transformer core 407 due to the presence of the cancellation winding 409, its electrostatic field is weaker at the transformer core 407. As such, the cancellation winding 407 typically requires fewer turns than the first layer of the input winding 403 to provide cancellation.

In one embodiment, the exact cancellation is more complex since there are lesser influences from all windings 403, 405 and 409, hence the reason that empirical techniques provide an effective optimization. In one embodiment, the net effect is that the influence of the electrostatic field produced by the other windings in the transformer construction relative to the transformer core 407 are cancelled by the electrostatic field created by the cancellation winding 409. Consequently the displacement current between transformer windings and transformer core is theoretically zero if the electrostatic fields perfectly cancel. In practice, the effect is to substantially reduce the net displacement current.

In another embodiment, a second winding technique is used to reduce the displacement current flowing between input winding and output winding. To illustrate, Figure 5A shows the schematic of a transformer 501 having this

additional winding which is referred to as a balancing winding 511 since its net effect is to balance the electrostatic fields generated between input and output windings 503 and 505 of the transformer 501. The transformer 501 of Figure 5A and the cross section of transformer 501 illustrated in Figure 5B show the balance  
5 winding 511 in conjunction with the cancellation winding 509 described above.

In the embodiment depicted in Figure 5A, the balancing winding 511 between nodes H and I is shown coupled to the input winding 503 with the dot polarity such that the node H is connected to node A. In the embodiment depicted in Figure 5B, a cross section of transformer 501 is shown with the inclusion of the  
10 balancing winding 511. In other embodiments balancing winding 511 is connected to the output winding 505, as is the case with an embodiment described below, depending on which of the windings is the prime generator of the displacement current. In a circuit where there are more output turns than input turns, the output winding 505 could be seen as the prime generator in which case,  
15 the optimum connection of the balancing winding 511 could be by coupling to the output winding 505.

In the embodiment depicted in Figure 5A, the primary input winding 503 is assumed to be the prime generator and as such, the additional balance winding 511 is designed to oppose the electrostatic field generated by the input winding  
20 503. In one embodiment, the number of turns are selected such that the net electrostatic field from the combination of the balancing and input windings 511 and 503, exactly matches that generated by the output winding 505. When this is

achieved, the differential field between primary and secondary circuits is zero and the displacement current is also zero. In practice, the effect is to substantially reduce the net displacement current.

The embodiment illustrated in Figures 6A and 6B shows another technique  
5 to substantially reduce the net displacement current between the input and output windings 603 and 605 of the transformer 601 and displacement current that flows capacitively through free space between the core of the transformer and electrical earth. In particular, Figure 6A is a schematic diagram of transformer 601 wound with a balancing winding 611 and Figure 6B shows a cross section of transformer  
10 601 with balancing winding 611 in accordance with the teachings of the present invention. With the technique as illustrated in Figures 6A and 6B, the balancing winding 611 is positioned outside the output winding 605 in the construction of the transformer 601. The dot polarity of balancing winding 611 is such that it opposes the electrostatic field generated by the input winding 603 relative to the  
15 output winding 605.

Referring to the node designation in Figures 6A and 6B, Node D of the output winding 605 is positioned to reduce the relative electrostatic field between the main input winding 603 and the output winding 605. However, in the embodiment shown, the input winding 603 has 3 layers and therefore 33% of the  
20 voltage across the primary input winding 603 is seen in the outer most layer next to the output winding 605. Since, in a typical design, the output winding 605 has fewer turns than the outer layer of the primary input winding 603, the input

winding 603 is the primary generator of displacement current. By electrically coupling Nodes A and F, Node G opposes the electrostatic field generated by the input winding 603. The correct choice of number of turns therefore substantially reduces the net displacement current between input and output windings 603 and  
5 605.

The position of the balancing winding 611 on the outside of the other windings in the transformer construction also means that its electrostatic field opposes that of the input winding 603 relative to the physical core 607 of the transformer 601. In this way the balancing winding 611 in this embodiment also  
10 provides a degree of cancellation of capacitively coupled displacement current through free space between the core of the transformer and electrical earth, previously provided by the separate cancellation winding 409 of Figure 4.

This single winding technique also provides the advantage of reducing the leakage inductance between the input and output windings 603 and 605 since  
15 these two windings are physically closer in the transformer construction.

The overall effectiveness of this single winding technique to provide the cancellation functions described above is dependent on the physical nature of the particular transformer and the ability to position the winding optimally with respect to both the output winding 605 and the physical core 607 of the  
20 transformer 601. As such, the embodiment described below employs the two winding technique described earlier.



Figures 7A shows specific details of a schematic and cross section of one embodiment of a transformer 701 using the techniques described above in accordance with the teachings of the present invention. Figure 7B shows a cross-section of one embodiment of transformer 701 in accordance with the teachings of the present invention. This design of transformer 701 has a cancellation winding 709 between the main input winding 703 (primary) and the transformer core 707. In addition, this design uses a bias winding 713 as the low voltage supply for the power supply switching regulator circuitry coupled to the input winding 703. The balancing winding 711 in this case is coupled to the output winding 705 since, in this particular design, the output winding 705 is the primary generator of common mode displacement currents flowing between the primary and secondary input and output windings 703 and 705. According to the description above therefore, this coupling of the balancing winding 711 provides the optimum performance.

Tables I, II, III and IV below summarize the electrical specifications, materials, winding instructions and winding circuit connections associated with one embodiment of transformer 701 in accordance with the teachings of the present invention.

TABLE I. Electrical Specifications.

Electrical Strength	60Hz 1minute, from Pins 1-5 to Pins 6-10	3000 Vac
Creepage	Between Pins 1-5 and Pins 6-10	6.2 mm (Min.)
Primary Inductance	All windings open	980 uH +/- 10%
Resonant Frequency	All windings open	500 KHz (Min.)
Primary Leakage Inductance	Pins 6-10 shorted	35 uH

5

TABLE II. Materials.

Item	Description
[1]	Core: EE19 Gapped for AL of $170\text{nH/T}^2$
[2]	Bobbin: YC-190Z EE-19
[3]	Magnet Wire: #33 AWG Heavy Nyleze
[4]	Triple insulated wire: #26 AWG Heavy Nyleze
[5]	Magnet Wire: #28 AWG Heavy Nyleze
[6]	Tape: 3M 1298 Polyester Film (white) 9.0 mm wide by 2.2 mils thick
[7]	Varnish

TABLE III. Winding Instructions.

Cancellation Winding	Start at Pin 2. Wind one layer from left to right. Cover with one layer of Mylar tape. Lay end of wire over tape and cover with another layer of tape.
Input Winding	Start at Pin 5. Wind 95 turns of item [3] from left to right. Wind in 3 layers. Apply 1 layer of tape, item [6], for basic insulation between each layer. Finish on Pin 2.
Basic Insulation	1 layer of tape [6] for basic insulation.
Bias Winding	Start at Pin 3. Wind 15 bifilar turns item [5] from left to right. Wind uniformly, in a single layer, across entire width of bobbin. Finish on Pin 4. Cover winding with one layer of tape and layover end of wire.
Basic Insulation	1 layer of tape [6] for basic insulation.
Balancing Winding	Start with item #4 taped and unterminated and wind five turns evenly left to right. Finish on pin 10.
Output Winding	Start at Pin 10. Wind 6 turns of item [4] bifilar from left to right. Wind uniformly, in a single layer, across entire width of bobbin. Finish on Pin 6.
Final Assembly	Assemble and secure core halves. Impregnate uniformly [7].

5

TABLE IV. Winding Circuit Connections.

Pin 1	No Connection
Pin 2	Primary DC Input
Pin 5	Drain (or Switching Element) Connection
Pin 3	Bias Output
Pin 4	Bias Return
Pin 6	Output Return
Pin 10	Output

Note that in one embodiment, the balancing winding dot phase is unterminated.

Figure 8A shows specific details of a schematic of one embodiment of a transformer 801 using the techniques described above in accordance with the teachings of the present invention. Figure 8B shows a cross-section of one embodiment of transformer 801 in accordance with the teachings of the present

invention. As shown in the depicted embodiment, the construction of transformer 801 has a cancellation winding 804 and a primary balancing winding 802 in addition to a secondary balancing winding 803. In one embodiment, transformer 801 includes multiple output windings 805, which are interleaved to improve regulation of each output voltage relative to the other outputs, a technique that will be known to one skilled in the art.

In one embodiment, the use of a secondary balancing winding 803 in addition to the primary balancing winding 802, is particularly useful, though is not restricted to, the construction of transformers having multiple outputs such as that shown in Figures 8A and 8B, since the single winding nature of the secondary balancing winding 803 provides a relatively uniform voltage gradient from one end of the winding to the other. In contrast, if this secondary balancing winding 803 were not present, the voltage gradient from one end of the multiple secondary windings 805 is less uniform since it is constructed of a number of different output voltage windings, which are interleaved and therefore do not necessarily start at one side of transformer winding region 806 and finish at the other side of winding region 806. In one embodiment, the choice of the number of turns of the primary balancing winding 802 and secondary balancing winding 803 may be chosen to reduce the relative electrostatic fields between these windings and therefore reduce the displacement currents flowing between windings 802 and 803 in accordance with the teachings of the present invention.

In the foregoing detailed description, the method and apparatus of the

present invention has been described with reference to specific exemplary  
embodiments thereof. It will, however, be evident that various modifications and  
changes may be made thereto without departing from the broader spirit and scope  
of the present invention. The present specification and figures are accordingly to  
5 be regarded as illustrative rather than restrictive.